

Amendments to the Claims:

Please cancel claims 1, 19, 23, 27, 28, 31, and 32 and amend the claims as follows:

1. [CANCELED]
2. [CURRENTLY AMENDED] A solid oxide fuel cell stack comprising
 - a) an inner tubular solid oxide fuel cell comprising concentric inner and outer electrode layers sandwiching a concentric electrolyte layer, the electrolyte layer having a suitable composition to operate at or below a first maximum operating temperature;
 - b) a middle tubular solid oxide fuel cell inside which the inner fuel cell is located, the middle fuel cell comprising a pair of concentric inner and outer electrode layers sandwiching a concentric electrolyte layer, the electrolyte layer having a suitable composition to operate at or below a second maximum operating temperature that is lower than the first maximum operating temperature; and
 - c) an outer tubular solid oxide fuel cell inside which the inner and middle fuel cells are located, the outer fuel cell comprising a pair of concentric inner and outer electrode layers sandwiching a concentric electrolyte layer, the electrolyte layer having a suitable composition to operate at or below a third maximum operating temperature that is lower than the first maximum operating temperature;
the inner electrode of the inner fuel cell, outer electrode of the middle fuel cell, and the inner electrode of the outer fuel cell being one of an anode and cathode, and the outer electrode of the ~~first~~ inner fuel cell, the inner electrode of the middle fuel cell, and the outer electrode of the outer fuel cell being the other of the anode and cathode.
3. [ORIGINAL] The fuel cell stack of claim 2 wherein inner fuel cell has a Y₂O₃-doped ZrO₂ electrolyte, the middle fuel cell has a Sc₂O₃-doped ZrO₂ electrolyte, and the outer

fuel cell has a doped-CeO₂ based electrolyte.

4. [ORIGINAL] The fuel cell stack of claim 3 wherein the doped-CeO₂ based electrolyte is gadolinium cerium oxide.
5. [CURRENTLY AMENDED] A solid oxide fuel cell stack comprising:
 - a) a at least one first inner tubular solid oxide fuel cell comprising concentric inner and outer electrode layers sandwiching a concentric electrolyte layer, the electrolyte layer having a suitable composition to operate at or below a first maximum operating temperature, and
 - b) a first outer tubular solid oxide fuel cell inside which the first inner fuel cell is located, the first outer fuel cell comprising a pair of concentric inner and outer electrode layers sandwiching a concentric electrolyte layer, the electrolyte layer having a suitable composition to operate at or below a second maximum operating temperature that is lower than the first maximum operating temperature,
- the inner electrode of the first inner fuel cell and outer electrode of the first outer fuel cell being one of an anode and cathode and the outer electrode of the first inner fuel cell and the inner electrode of the first outer fuel cell being the other of the anode and cathode.
6. [ORIGINAL] The fuel cell stack of claim 5 wherein the outer fuel cell has an electrolyte composition selected from the group consisting of doped-CeO₂ based and Sc₂O₃-doped ZrO₂ type electrolytes.
7. [ORIGINAL] The fuel cell stack of claim 6 wherein the doped-CeO₂ based electrolyte is gadolinium cerium oxide.
8. [CURRENTLY AMENDED] The fuel cell stack of claim 5 or 6 wherein the first inner fuel cell has a Y₂O₃-doped ZrO₂ electrolyte.

9. [ORIGINAL] The fuel cell stack of claim 5 further comprising a second inner tubular solid oxide fuel cell comprising concentric inner and outer electrode layers sandwiching a concentric electrolyte layer, and being located inside the first inner fuel cell, the inner electrode layer of the second inner fuel cell being the same electrode type (anode or cathode) as the outer electrode layer of the first inner fuel cell, and outer electrode layer of the second inner fuel cell being the same electrode type as the inner electrode layer of the first inner fuel cell.
10. [ORIGINAL] The fuel cell stack of claim 7 wherein the electrolyte layer of the second inner fuel cell has the same composition as the electrolyte layer of the first inner fuel cell.
11. [ORIGINAL] The fuel cell stack of claim 8 wherein the first and second inner fuel cells have a Y₂O₃-doped ZrO₂ electrolyte, and the outer fuel cell has an electrolyte composition selected from the group consisting of doped-CeO₂ based and Sc₂O₃-doped ZrO₂ type electrolytes.
12. [ORIGINAL] The fuel cell stack of claim 11 wherein the doped-CeO₂ based electrolyte is gadolinium cerium oxide.
13. [ORIGINAL] The fuel cell stack of claim 5 further comprising a second outer solid oxide fuel cell comprising concentric inner and outer electrode layers sandwiching a concentric electrolyte layer, and being located outside the first outer fuel cell, the inner electrode layer of the second outer fuel cell being the same electrode type (anode or cathode) as the outer electrode layer of the first outer fuel cell, and outer electrode layer of the second outer fuel cell being the same electrode type as the inner electrode layer of the first outer fuel cell.
14. [ORIGINAL] The fuel cell stack of claim 10 wherein the electrolyte layer of the second outer fuel cell has the same composition as the electrolyte layer of the first outer fuel cell.

15. [ORIGINAL] The fuel cell stack of claim 11 wherein the first inner fuel cell has a Y₂O₃-doped ZrO₂ electrolyte, and the first and second outer fuel cells have an electrolyte composition selected from the group consisting of doped-CeO₂ based and Sc₂O₃-doped ZrO₂ type electrolytes.
16. [ORIGINAL] The fuel cell stack of claim 15 wherein the doped-CeO₂ based electrolyte is gadolinium cerium oxide.
17. [ORIGINAL] The fuel cell stack of claim 15 wherein first inner fuel cell has a Y₂O₃-doped ZrO₂ electrolyte, the first outer fuel cell has an Sc₂O₃-doped ZrO₂ based electrolyte, and the second outer fuel cell has a doped-CeO₂ based electrolyte.
18. [CURRENTLY AMENDED] A solid oxide fuel cell stack comprising
 - a) an electrically conductive support plate comprising a porous metal foam matrix sheet; and,
 - (b) a plurality of tubular solid oxide fuel cell sub-stacks arranged side-by-side on the support plate, each fuel cell sub-stack comprising at least one fuel cell having concentric inner and outer electrode layers sandwiching a concentric electrolyte layer.
19. [CANCELED]
20. [CURRENTLY AMENDED] The fuel cell stack of claim 19-18 wherein the support plate further comprises a metal backing sheet overlaid with and attached to the foam matrix sheet.
21. [ORIGINAL] The fuel cell stack of claim 20 wherein the backing sheet is perforated.
22. [ORIGINAL] The fuel cell stack of claim 18 wherein the fuel cell sub-stack comprises at least two fuel cells wherein two of the fuel cells are

- a) a first inner tubular solid oxide fuel cell comprising concentric inner and outer electrode layers sandwiching a concentric electrolyte layer, the electrolyte layer having a suitable composition to operate at or below a first maximum operating temperature, and
- b) a first outer tubular solid oxide fuel cell inside which the first inner fuel cell is located, the first outer fuel cell comprising a pair of concentric inner and outer electrode layers sandwiching a concentric electrolyte layer, the electrolyte layer having a suitable composition to operate at or below a second maximum operating temperature that is lower than the first maximum operating temperature,

the inner electrode of the first inner fuel cell and outer electrode of the first outer fuel cell being one of an anode and cathode, and the outer electrode of the first inner fuel cell and the inner electrode of the first outer fuel cell being the other of the anode and cathode.

23. [CANCELED]
24. [ORIGINAL] The fuel cell stack of claim 18 wherein the support plate comprises an electrically conductive metal support layer, and an oxidation-resistant layer coated on the metal support layer.
25. [CURRENTLY AMENDED] The fuel cell stack of claim 18 ~~or 24~~ wherein the support layer comprises a metal support layer and a current conducting cathode layer coated on the support layer.
26. [CURRENTLY AMENDED] A method of manufacturing a solid oxide fuel cell comprising:
 - a) arranging a plurality of longitudinally-extending combustible cores side-by-side in a transversely spaced cluster;
 - b) using one of electrophoretic deposition, metal electrodeposition and composite

electrodeposition to deposit enough inner electrode material onto the cores that the outer periphery of the cluster is covered with the electrode material thereby forming a continuous inner electrode layer around the cluster and the spaces in between the cores are filled with the electrode material;

- c) depositing electrolyte material onto the inner electrode layer to form an electrolyte layer;
- d) sintering the layers such that the combustible cores combust and at least one a reactant channel is formed inside the inner electrode layer from each combusted core; and
- e) applying an outer electrode layer onto the electrolyte layer.

27. [CANCELED]

28. [CANCELED]

29. [CURRENTLY AMENDED] The method of claim ~~27 or 28~~ 26 wherein the cores are arranged side-by-side in a single row.

30. [ORIGINAL] The method of claim 26 wherein the outer electrode layer is deposited by electrophoretic deposition, and before the sintering step.

31. [CANCELED]

32. [CANCELED]

33. [ORIGINAL] A method of manufacturing a solid oxide fuel cell stack comprising

- a) arranging a plurality of longitudinally-extending combustible cores side-by-side in a transversely spaced cluster;
- b) forming a plurality of fuel cells by one of electrophoretically depositing, metal electrodepositing and composite electrodepositing inner electrode material onto each core to form an inner electrode layer, then depositing an electrolyte material onto each core to form an electrolyte layer, and applying sufficient outer electrode material onto each electrolyte layer that the outer electrode layer of each fuel cell is physically coupled to an electrode layer of an adjacent fuel cell,

- c) sintering the layers such that the combustible cores combust, thereby forming an inner reactant channel for each fuel cell.

34. [ORIGINAL] The method of claim 33 wherein the sintering step occurs after the electrolyte layer is deposited and before the outer electrode material is applied.

35 [ORIGINAL] The method of claim 34 wherein the outer electrode layer is applied by one of dip-coating and brush-painting.

36. [ORIGINAL] The method of claim 33 wherein the outer electrode material is applied onto the electrolyte layers by electrophoretic deposition, and the sintering step occurs after the outer electrode material is applied.

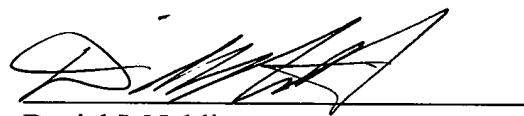
37. [ORIGINAL] The method of claim 33 wherein after the inner electrode material and electrolyte material has been deposited, the cores are moved closer together before the outer electrode material is applied onto the electrolyte layers.

CONCLUSION

Please amend the application as indicated above. If there are any questions or concerns, please contact the undersigned at the telephone number indicated below.

Respectfully Submitted,

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Date



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